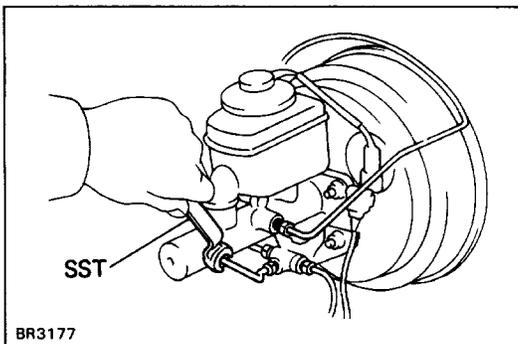
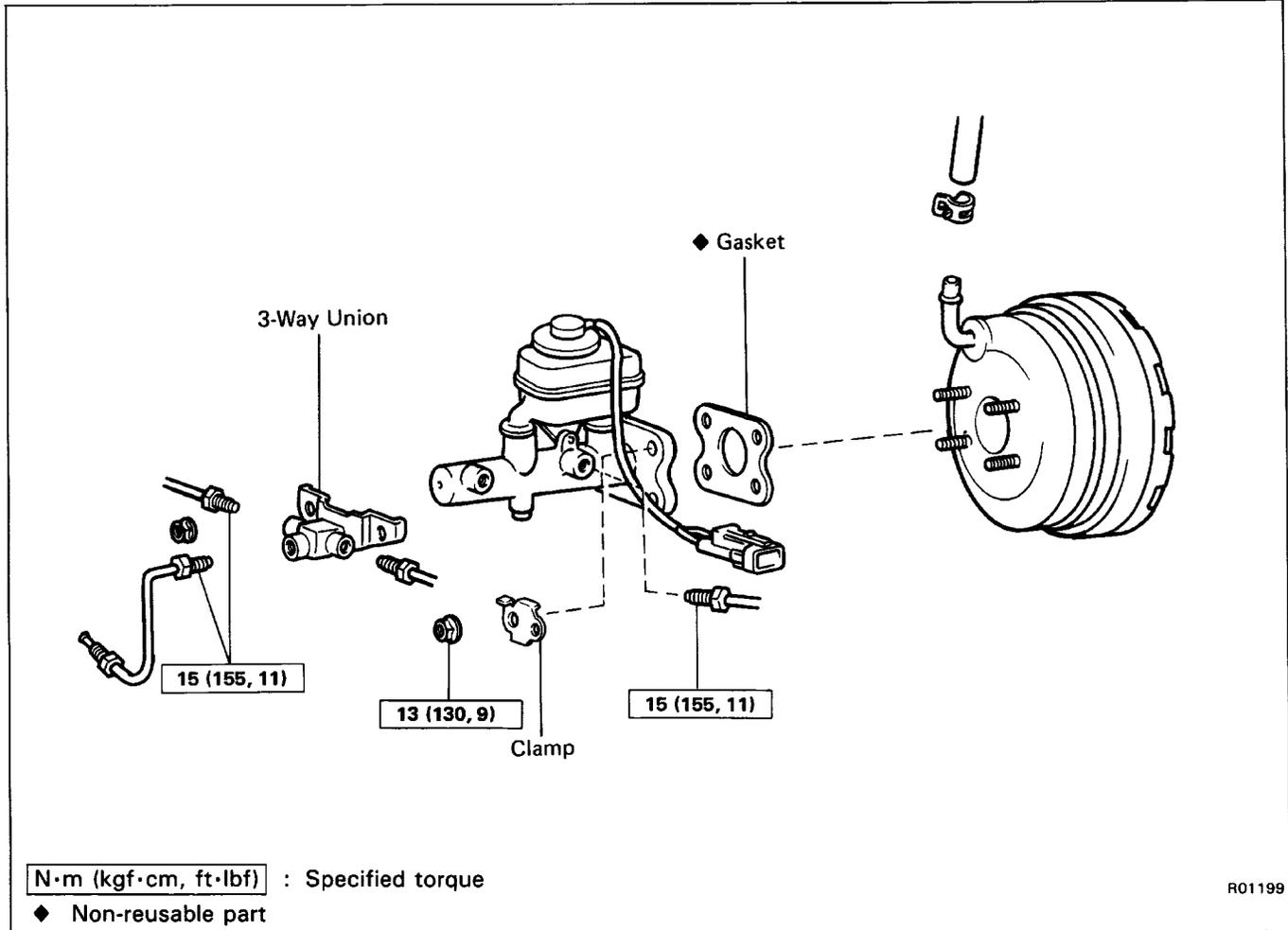


# MASTER CYLINDER

## REMOVAL OF MASTER CYLINDER



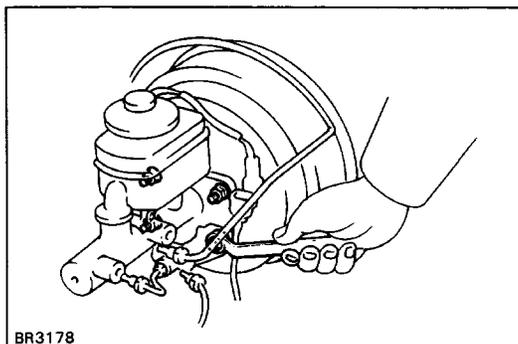
1. DISCONNECT LEVEL WARNING SWITCH CONNECTOR
2. DRAW OUT FLUID WITH SYRINGE

**NOTICE:** Do not let brake fluid remain on a painted surface. Wash it off immediately.

3. DISCONNECT BRAKE TUBES

Using SST, disconnect the brake tubes from the master cylinder.

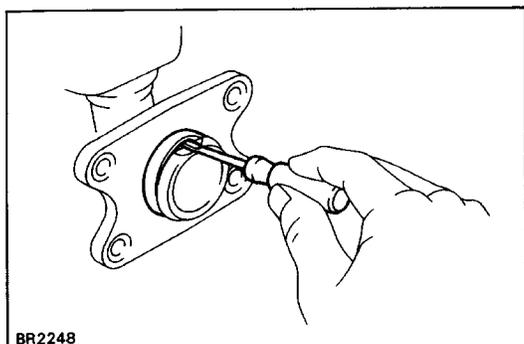
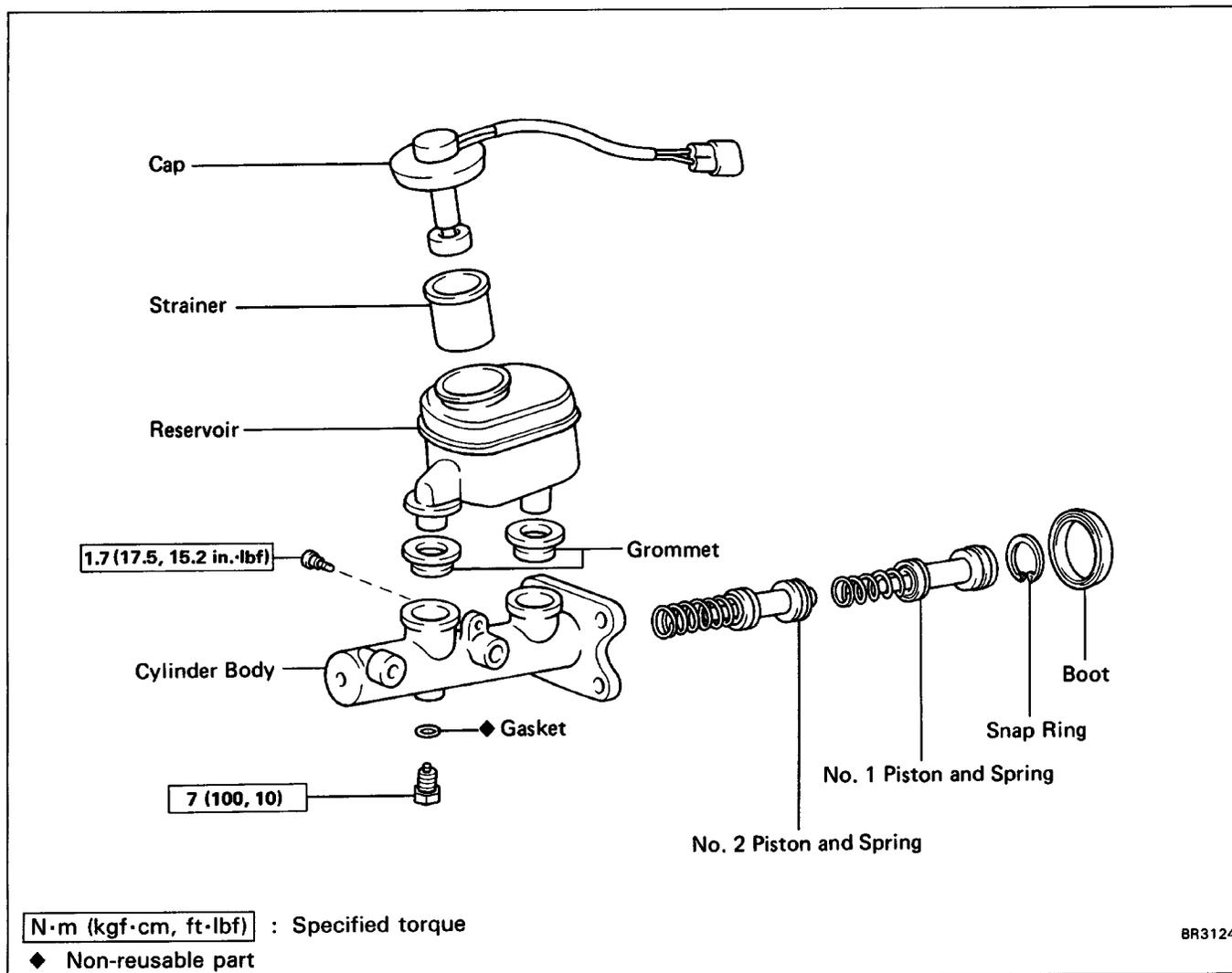
SST 09751-36011



4. REMOVE MASTER CYLINDER

- (a) Remove the four nuts and 3-way union.
- (b) Remove the clamp.
- (c) Remove the master cylinder and gasket from the brake booster.

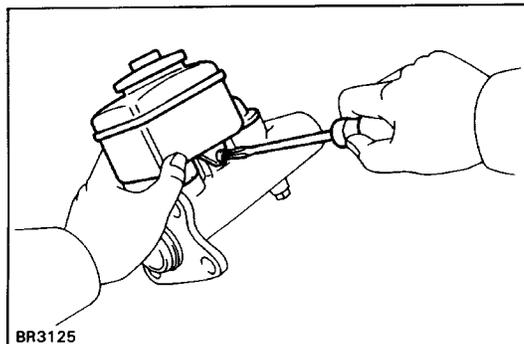
## COMPONENTS



### DISASSEMBLY OF MASTER CYLINDER

#### 1. REMOVE MASTER CYLINDER BOOT

Using a screwdriver, remove the master cylinder boot.

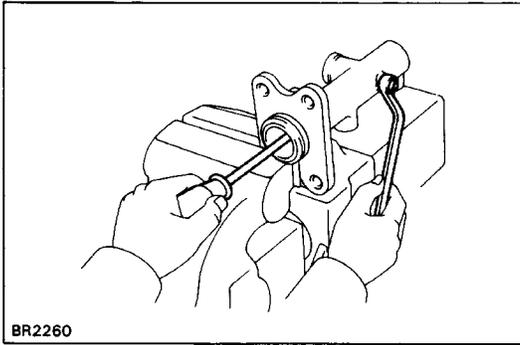


#### 2. REMOVE RESERVOIR

- Remove the set screw and pull out the reservoir.
- Remove the cap and strainer from the reservoir.

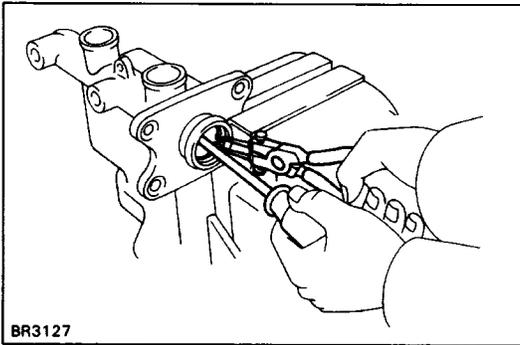
#### 3. REMOVE TWO GROMMETS

#### 4. PLACE CYLINDER IN VISE



### 5. REMOVE PISTON STOPPER BOLT

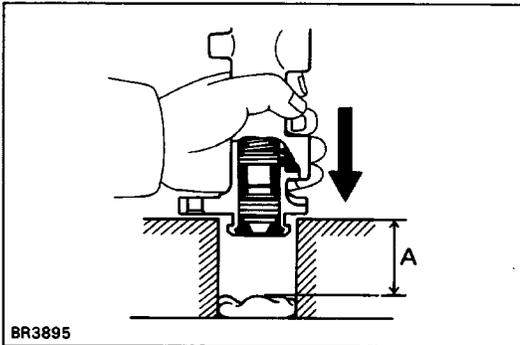
Using a screwdriver, push the pistons in all the way and remove the piston stopper bolt and gasket.  
**HINT:** Tape the screwdriver tip before use.



### 6. REMOVE TWO PISTONS AND SPRINGS

- (a) Push in the piston with a screwdriver and remove the snap ring with snap ring pliers.
- (b) Remove the No. 1 piston and spring by hand, pulling straight out, not at an angle.

**NOTICE:** If pulled out at an angle, there is possibility of damaging the cylinder bore.



- (c) Place a rag and two wooden blocks on the work table, and lightly tap the cylinder flange against the block edges until the No.2 piston drops out of cylinder.

**HINT:** Make sure the distance

- (A) from the rag to the top of the blocks is at least 100 mm (3.94 in.).

## INSPECTION OF MASTER CYLINDER COMPONENTS

**HINT:** Clean the disassembled parts with compressed air.

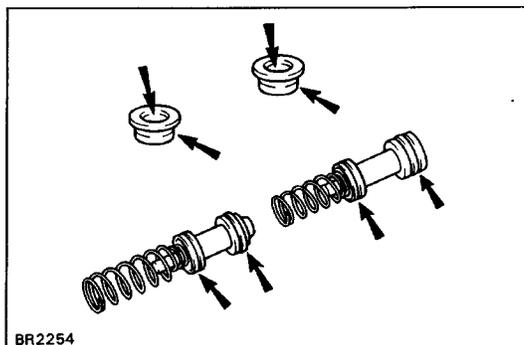
### 1. INSPECT CYLINDER BORE FOR RUST OR SCORING

### 2. INSPECT CYLINDER FOR WEAR OR DAMAGE

If necessary, clean or replace the cylinder.

**ASSEMBLY OF MASTER CYLINDER**

(See page BR-11)

**1. APPLY LITHIUM SOAP BASE GLYCOL GREASE TO RUBBER PARTS INDICATED BY ARROWS**

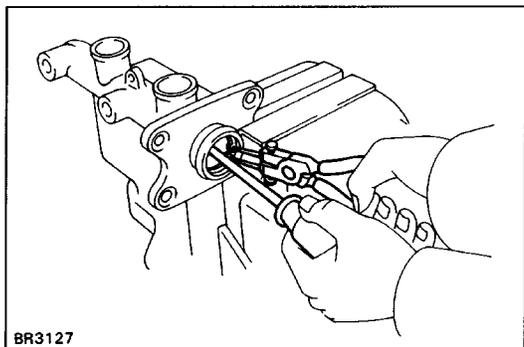
BR2254

**2. INSTALL TWO SPRINGS AND PISTONS****NOTICE:** Be careful not to damage the rubber lips on the pistons.

- (a) Insert the two springs and pistons straight in, not at an angle.

**NOTICE:** If inserted at an angle, there is a possibility of damaging the cylinder bore.

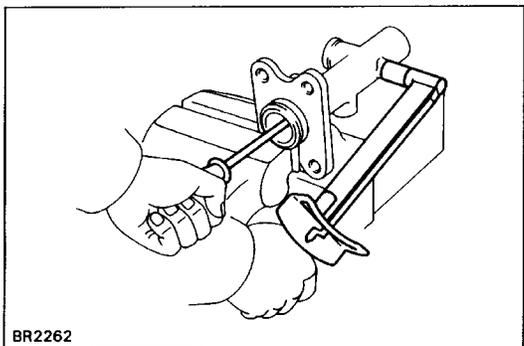
- (b) Push in the piston with a screwdriver and install the snap ring with snap ring pliers.

**HINT:** Tape the screwdriver tip before use.

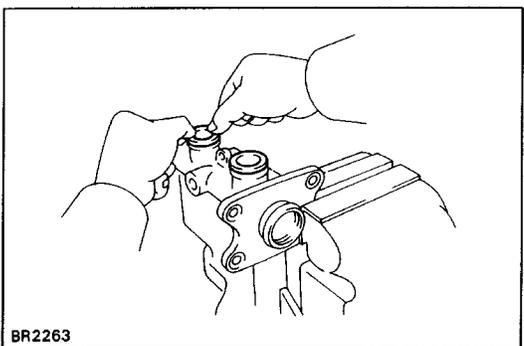
BR3127

**3. INSTALL PISTON STOPPER BOLT**

Using a screwdriver, push the piston in all the way and install the piston stopper bolt over the gasket. Torque the bolt.

**Torque: 10 N-m (100 kgf-cm, 7 ft-lbf)**

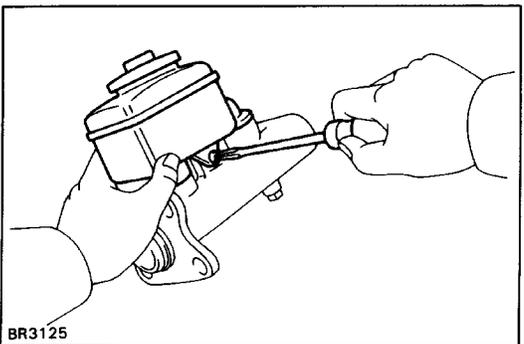
BR2262

**4. INSTALL TWO GROMMETS**

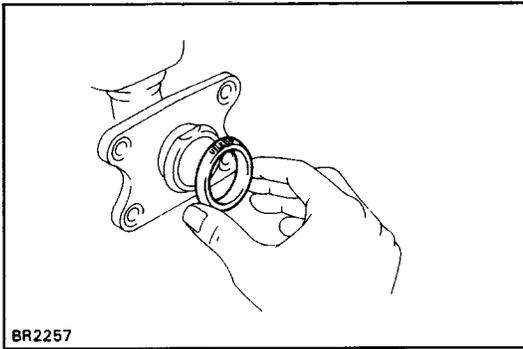
BR2263

**5. INSTALL RESERVOIR**

- (a) Install the cap and strainer to the reservoir.  
 (b) Push the reservoir onto the cylinder.  
 (c) Install the set screw while pushing on the reservoir.

**Torque: 1.7 N-m (17.5 kgf-cm, 15.2 in.-lbf)**

BR3125



BR2257

**6. INSTALL MASTER CYLINDER BOOT**

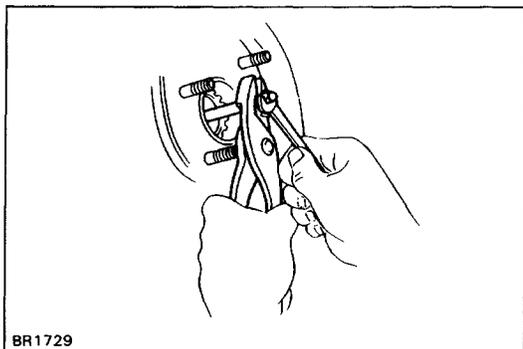
Facing the up mark on the master cylinder boot upwards, install the cylinder boot to the master cylinder.

## INSTALLATION OF MASTER CYLINDER

(See page [BR-10](#))

### 1. ADJUST LENGTH OF BRAKE BOOSTER PUSH ROD BEFORE INSTALLING MASTER CYLINDER

(See page [BR-17](#))

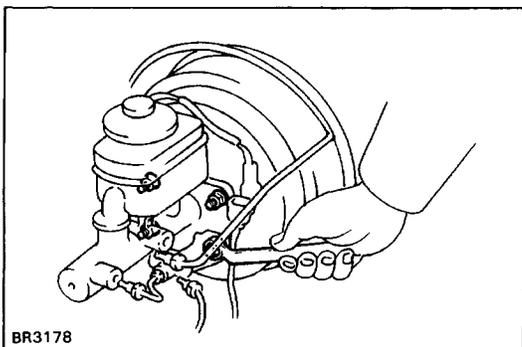


BR1729

### 2. INSTALL MASTER CYLINDER

Install the master cylinder and gasket on the brake booster with four nuts.

Torque: 13 N-m (130 kgf-cm, 9 ft-lbf)



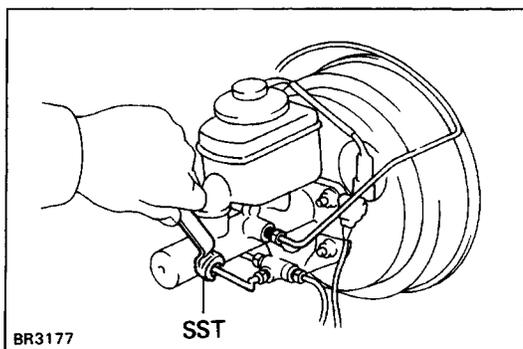
BR3178

### 3. CONNECT TWO BRAKE TUBES

Using SST, connect the brake tubes to the master cylinder. Torque the union nuts.

SST 09751-36011

Torque: 15 N-m (155 kgf-cm, 11 ft-lbf)



BR3177

### 4. CONNECT LEVEL WARNING SWITCH CONNECTOR

### 5. FILL BRAKE RESERVOIR WITH BRAKE FLUID AND BLEED BRAKE SYSTEM

(See page [BR-8](#))

### 6. CHECK FOR FLUID LEAKAGE

### 7. CHECK AND ADJUST BRAKE PEDAL

(See page [BR-6](#))