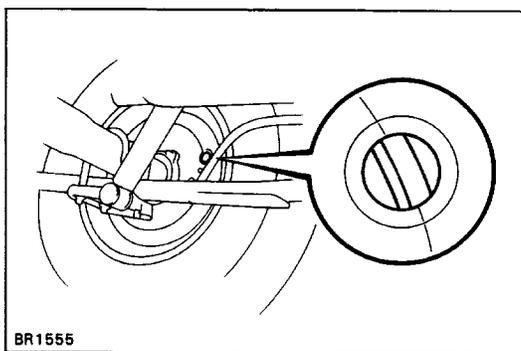
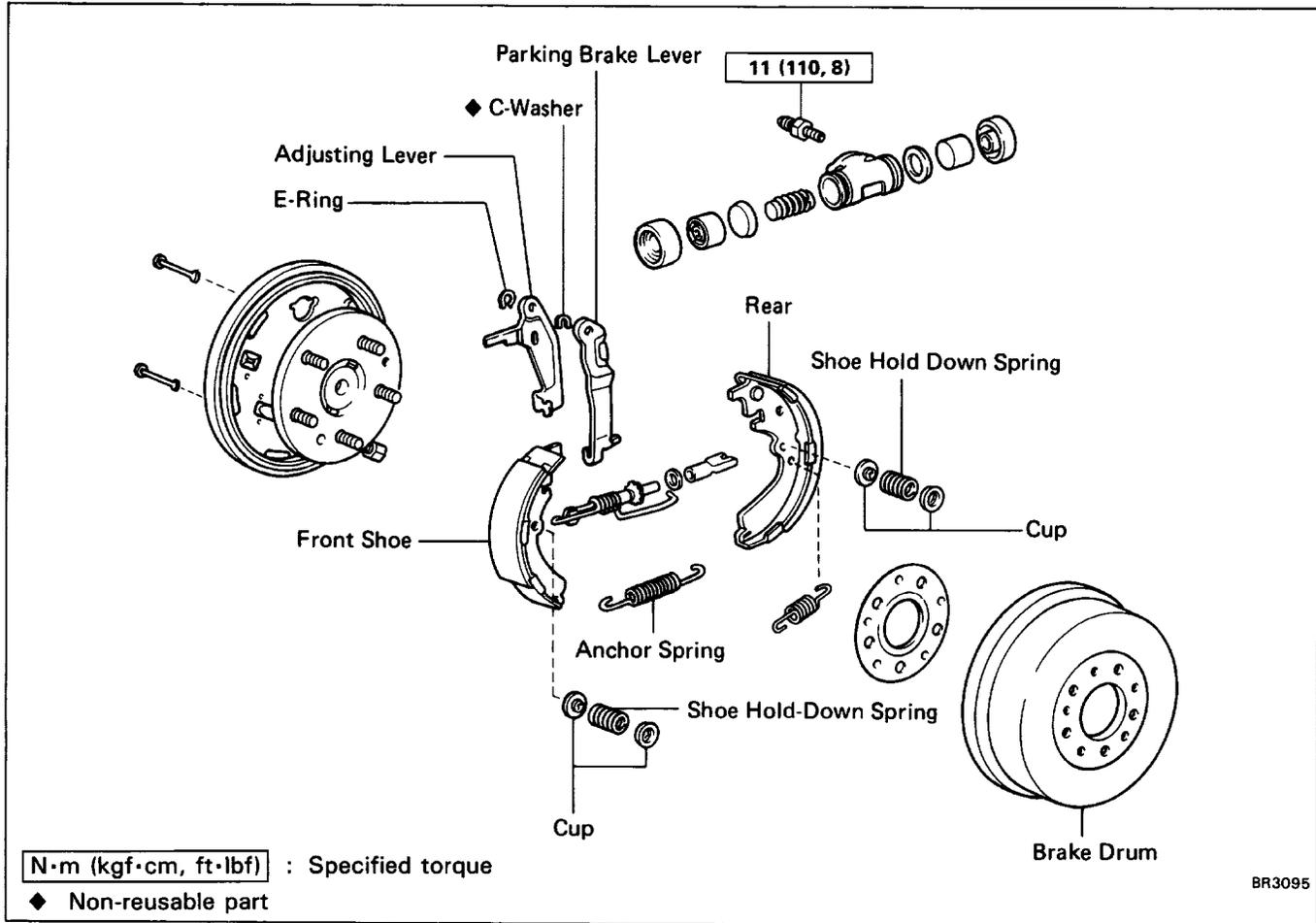


REAR BRAKE 2WD (Leading-Trailing Type) COMPONENTS



REMOVAL OF REAR BRAKE

1. INSPECT SHOE LINING THICKNESS

Remove the inspection hole plug, and check the shoe lining thickness through the hole.

If less than minimum, replace the shoes.

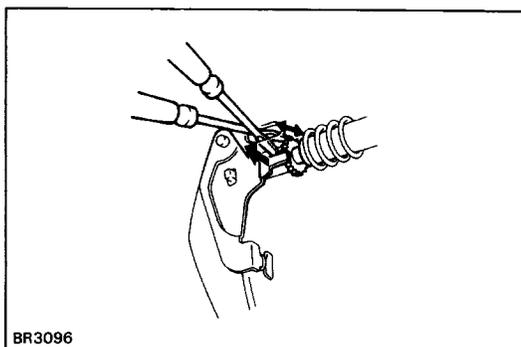
Minimum thickness: 1.0 mm (0.039 in.)

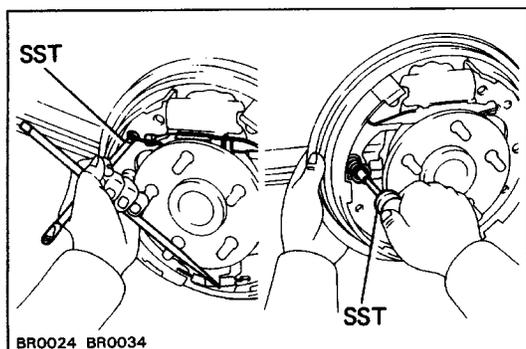
2. REMOVE REAR WHEEL

3. REMOVE BRAKE DRUM

HINT: If the brake drum cannot be easily removed, perform the following steps.

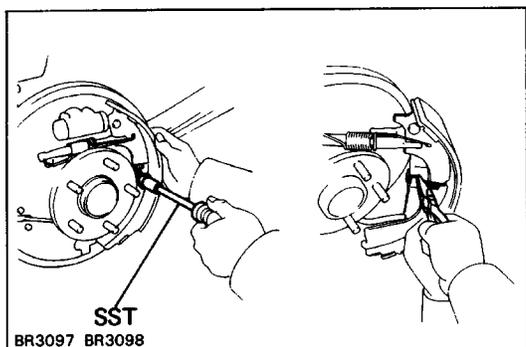
- Insert a screwdriver through the hole in the backing plate, and hold the automatic adjusting lever away from the adjusting bolt.
- Using another screwdriver, reduce the brake shoe adjustment by turning the adjusting bolt.





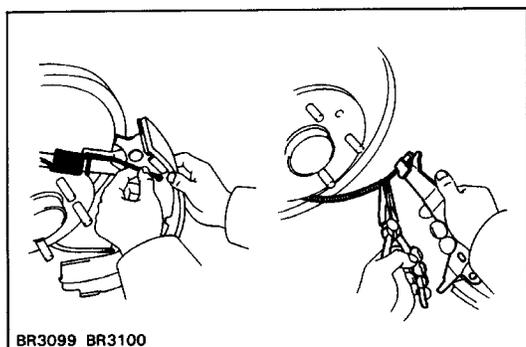
4. REMOVE FRONT SHOE

- (a) Using SST, disconnect the return spring.
SST 09703-30010
- (b) Using SST, remove the shoe hold-down spring, cups and pin.
SST 09718-00010
- (c) Disconnect the anchor spring from the front shoe and remove the front shoe.
- (d) Remove the anchor spring from the rear shoe.

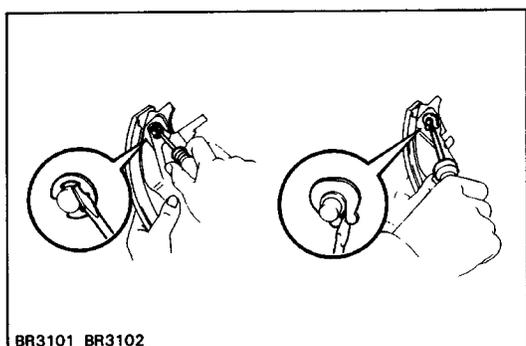


5. REMOVE ADJUSTER AND REAR SHOE

- (a) Using SST, remove the shoe hold-down spring, cups and pin.
SST 09718-00010
- (b) Remove the adjusting lever spring.

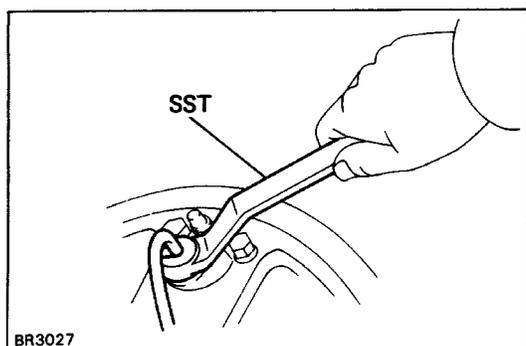


- (c) Remove the adjuster together with the return spring.
- (d) Using pliers, disconnect the parking brake cable from the lever and remove the rear shoe.



6. REMOVE AUTOMATIC ADJUSTING LEVER AND PARKING BRAKE LEVER

- (a) Remove the E-ring.
- (b) Remove the automatic adjusting lever.
- (c) Remove the C-washer.
- (d) Remove the parking brake lever.

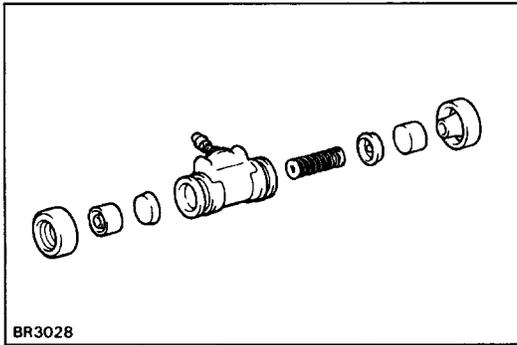


7. DISCONNECT BRAKE TUBE FROM WHEEL CYLINDER

Using SST, disconnect the brake tube. Use a container to catch the brake fluid.
SST 09751-36011

8. REMOVE WHEEL CYLINDER

Remove the two bolts and wheel cylinder.



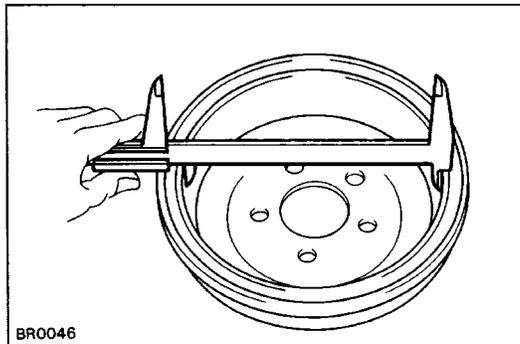
9. REMOVE FOLLOWING PARTS FROM WHEEL CYLINDER

- (a) Two boots
- (b) Two pistons
- (c) Two piston cups
- (d) Spring

INSPECTION AND REPAIR OF REAR BRAKE COMPONENTS

1. INSPECT DISASSEMBLED PARTS

Inspect the disassembled parts for wear, rust or damage.

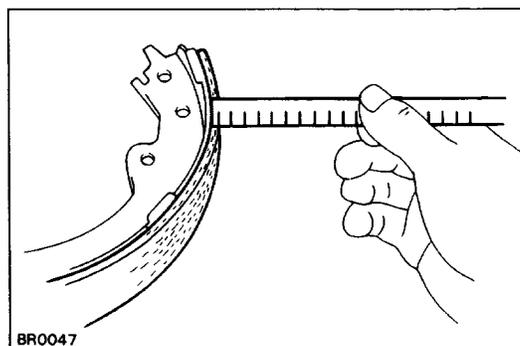


2. INSPECT BRAKE DRUM INSIDE DIAMETER

Standard inside diameter: 254.0 mm (10.00 in.)

Maximum inside diameter: 256.0 mm (10.08 in.)

If the drum is scored or worn, the brake drum may be lathed to the maximum inside diameter.



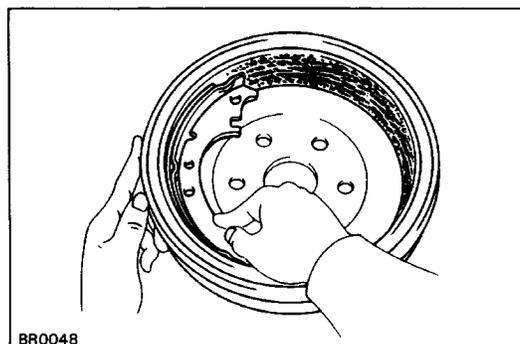
3. INSPECT BRAKE SHOE LINING THICKNESS

Standard thickness: 5.0 mm (0.197 in.)

Minimum thickness: 1.0 mm (0.039 in.)

If the shoe lining is less than minimum or shows signs of uneven wear, replace the brake shoes.

HINT: If any of the brake shoes have to be replaced, replace all of the rear brake shoes in order to maintain even braking.



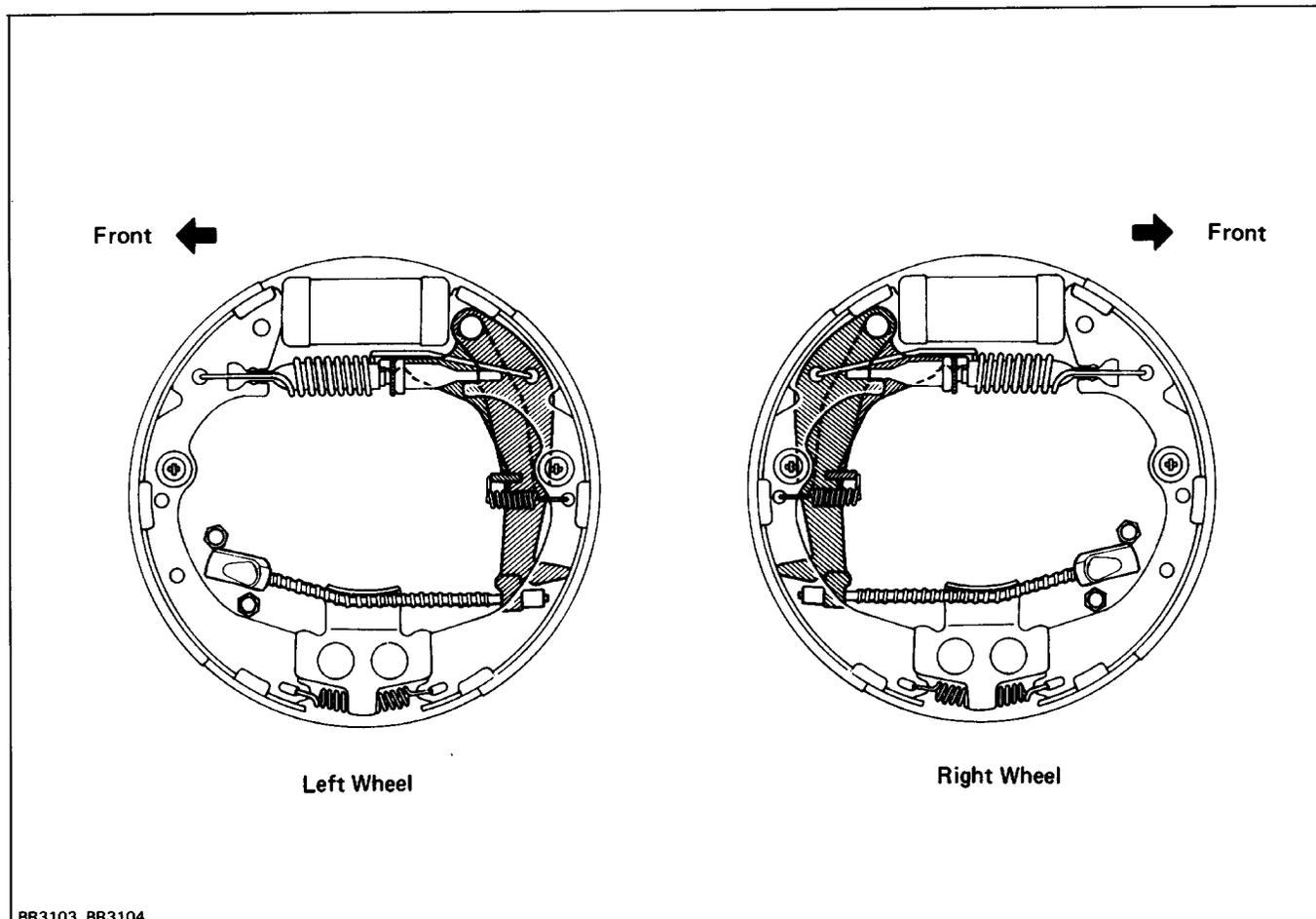
4. INSPECT BRAKE LINING AND DRUM FOR PROPER CONTACT

If the contact between the brake lining and drum is improper, repair the lining with a brake shoe grinder, or replace the brake shoe assembly.

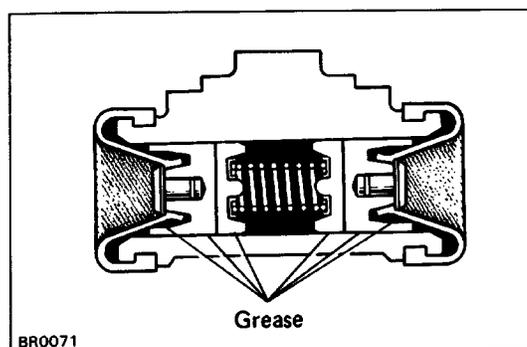
INSTALLATION OF REAR BRAKE

(See page BR-40)

HINT: Assemble the parts in the correct direction as shown.



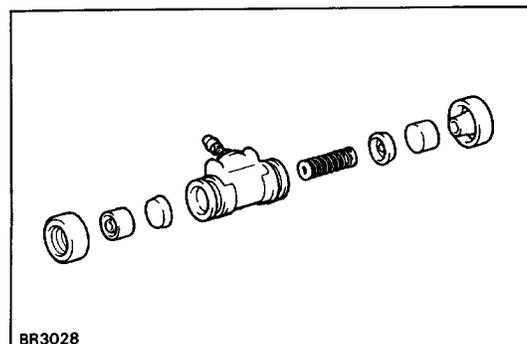
BR3103 BR3104



BR0071

1. APPLY LITHIUM SOAP BASE GLYCOL GREASE TO FOLLOWING PARTS:

- (a) Two piston cups
- (b) Two pistons
- (c) Two boots



BR3028

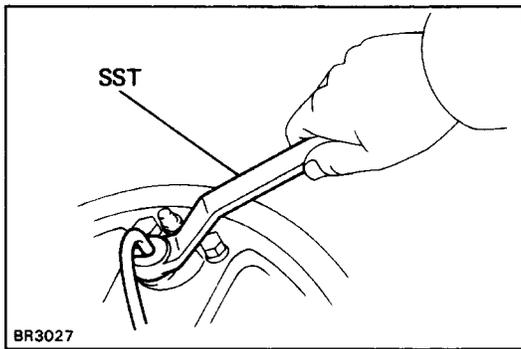
2. ASSEMBLE WHEEL CYLINDER

- (a) Install the spring and two piston cups into the wheel cylinder. Check that the flanges of the piston cups are pointed inward.
- (b) Install the two pistons.
- (c) Install the two boots.

3. INSTALL WHEEL CYLINDER

Install the wheel cylinder on the backing plate with the two bolts.

Torque: 10 N-m (100 kgf-cm, 7 ft-lbf)

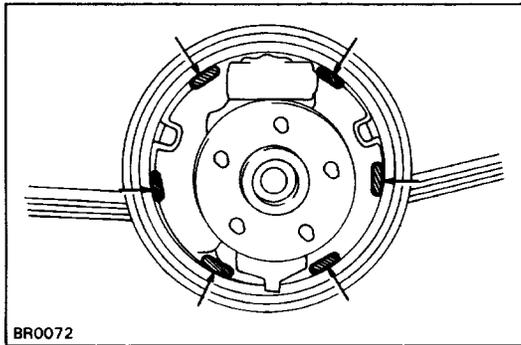


4. CONNECT BRAKE TUBE TO WHEEL CYLINDER

Using SST, connect the brake tube.

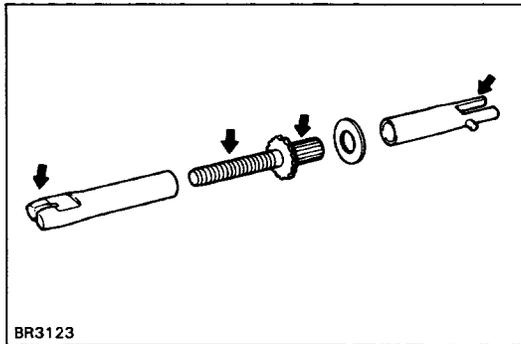
SST 09751-36011

Torque: 15 N-m (155 kgf-cm, 11 ft-lbf)

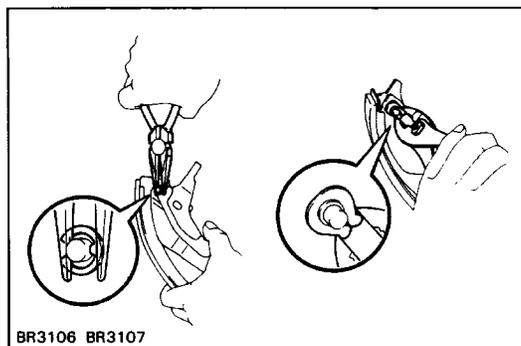


5. APPLY HIGH TEMPERATURE GREASE TO FOLLOWING PARTS:

- (a) Backing plate and brake shoe contact points
- (b) Anchor plate and brake shoe contact points

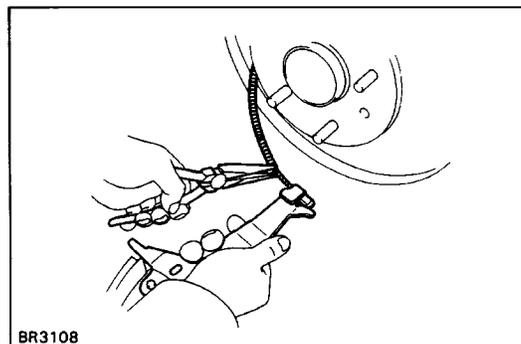


- (c) Adjusting bolt
- (d) Adjuster and brake shoe contact points



6. INSTALL PARKING BRAKE LEVER AND AUTOMATIC ADJUSTING LEVER

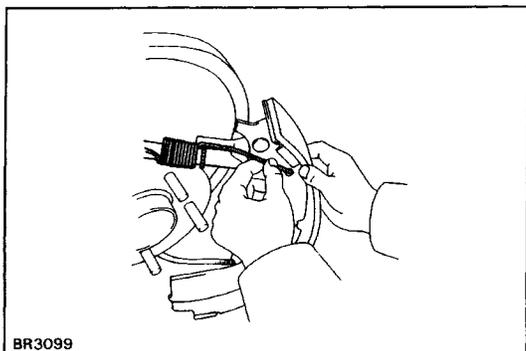
- (a) Install the parking brake lever with a new C-washer.
- (b) Install the automatic adjusting lever with the E-ring.



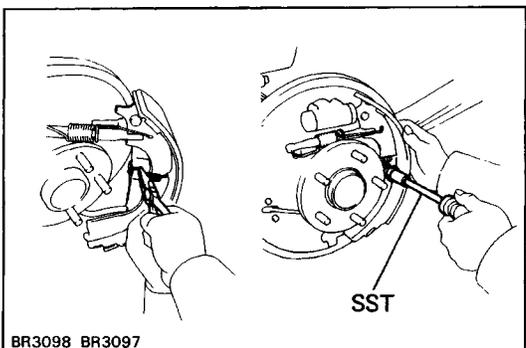
7. INSTALL ADJUSTER AND REAR SHOE

NOTICE: Do not allow oil or grease to get on the rubbing face.

- (a) Using pliers, connect the parking brake cable to the lever.



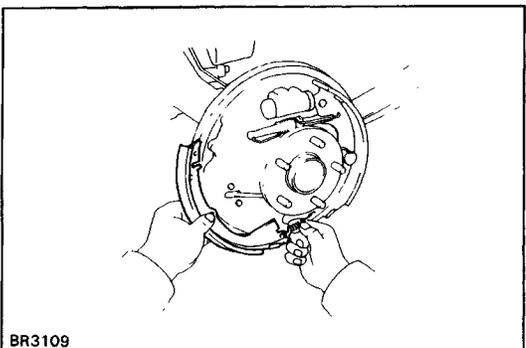
(b) Set the adjuster and return spring.



(c) Install the adjusting lever spring.

(d) Set the rear shoe in place with the end of the shoe inserted in the wheel cylinder and the other end in the anchor plate.

(e) Using SST, install the shoe hold-down spring, cups and pin.
SST 09718-00010

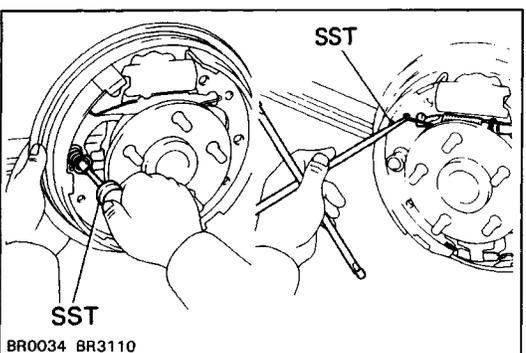


8. INSTALL FRONT SHOE

NOTICE: Do not allow oil or grease to get on the rubbing face.

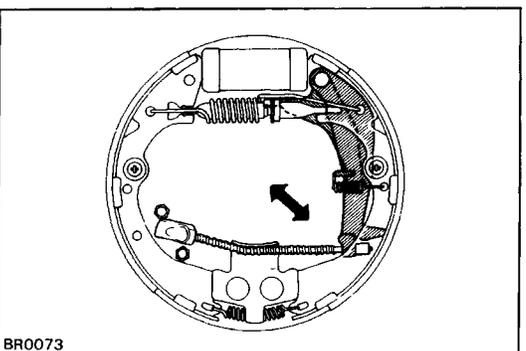
(a) Install the anchor spring between the front and rear shoes.

(b) Set the front shoe in place with the end of the shoe inserted in the wheel cylinder and the adjuster in place.



(c) Using SST, install the shoe hold-down spring, cups and pin.
SST 09718-00010

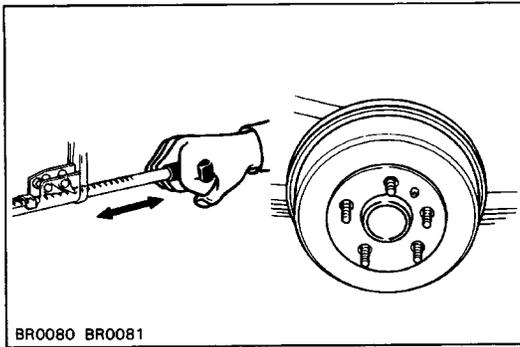
(d) Using SST, connect the return spring.
SST 09703-30010



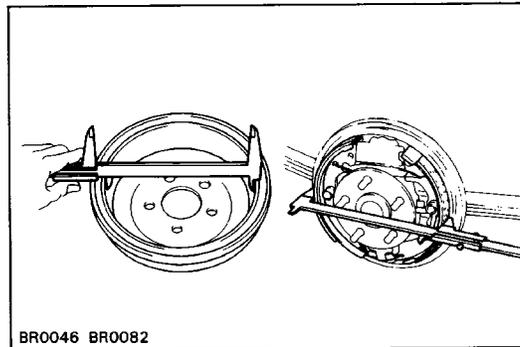
9. CHECK OPERATION OF AUTOMATIC ADJUSTER MECHANISM

(a) Move the parking brake lever of the rear shoe back and forth, as shown. Check that the adjusting bolt turns.

If the adjuster does not turn, check for incorrect installation of the rear brakes.



- (b) Adjust the adjuster length to the shortest possible amount.
- (c) Install the drum.
- (d) Pull the parking brake lever all the way up until a clicking sound can no longer be heard.



10. CHECK CLEARANCE BETWEEN BRAKE SHOES AND DRUM

- (a) Remove the drum.
- (b) Measure the brake drum inside diameter and diameter of the brake shoes. Check that the difference between the diameters is the correct shoe clearance.
Shoe clearance: 0.6 mm (0.024 in.)
If incorrect, check the parking brake system.

11. INSTALL BRAKE DRUM AND REAR WHEEL

12. FILL BRAKE RESERVOIR WITH BRAKE FLUID AND BLEED BRAKE SYSTEM (See page [BR-8](#))

13. CHECK FOR FLUID LEAKAGE